

# Technical Manual

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**Equipment:** Industrial Processing Module

**Model:** XG2

**Brand:** Topcon

**Manufacturer:** iVolve Pty Ltd

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97 Boundary Street, West End,  
Queensland 4101, Australia

<https://www.ivolve.com/>

*We hereby confirm that this document is authentic and accurate and has been prepared in accordance with the requirements set forth by MTC. Should you have any questions, please do not hesitate to contact me using the details provided below.*

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## 1. Functionality

### 1.1 Product Description

The XG2 is designed for machine guidance and site-wide mesh networking. It is a ruggedized industrial processing module with multiple peripheral interfaces including Ethernet and CAN.

### 1.2 Product Operation

The XG2 operates as a wireless mesh router and Wi-Fi compliant access point, interfacing with onboard machine systems such as TPMS, VIMS, HMS, and tachometer/hour meters.

### 1.3 Product Functionality

The XG2 is used in the Guidance System to provide mining equipment such as Dozers and Excavators with high accuracy positioning. This positioning data is shared with mining trucks during the loading process for an effective and efficient operation.

### 1.4 Product Features

Features include dual CAN buses, 10/100 Ethernet, and a high precision GNSS receiver.

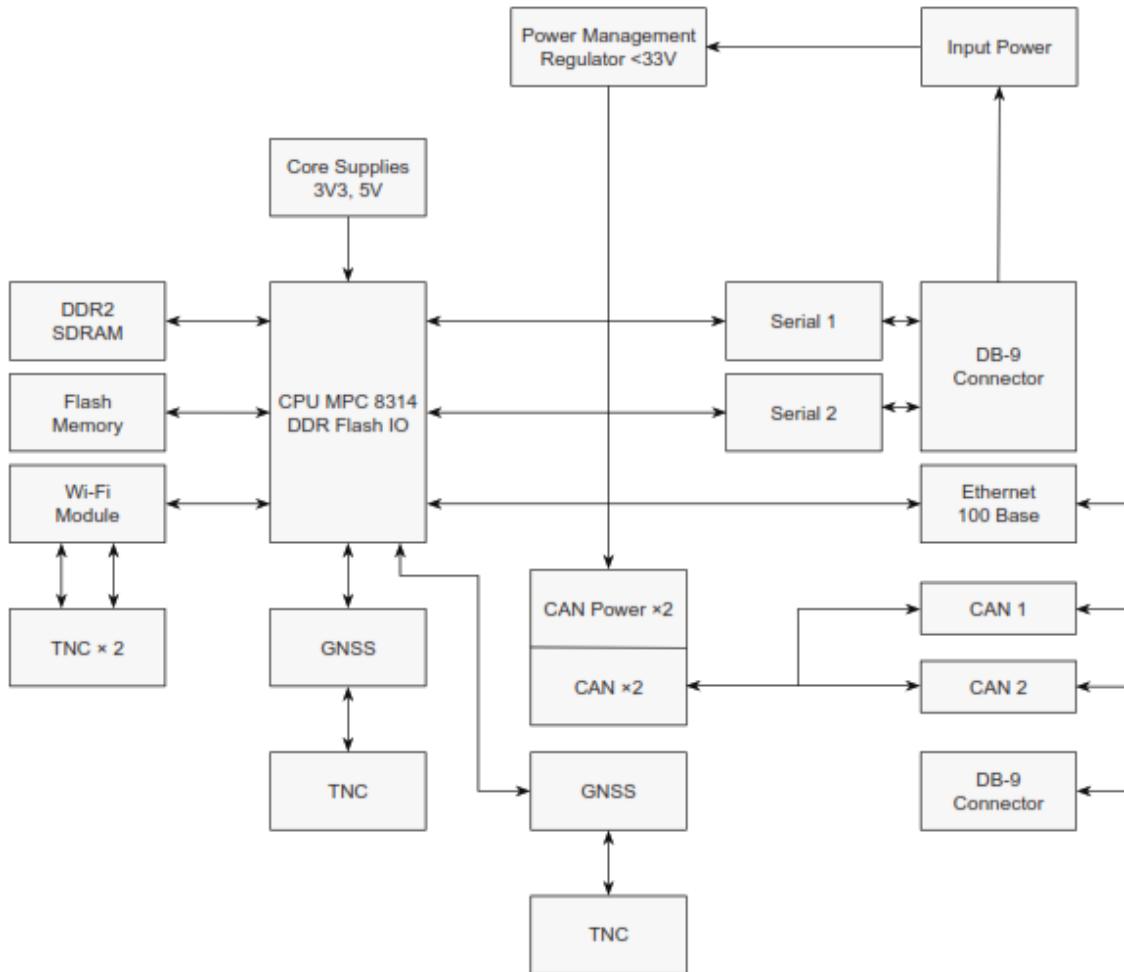
### 1.5 Intended Use

Intended for use in rugged environments to support machine guidance and connectivity across industrial sites.

### 1.6 Supported Technologies

Supports Wi-Fi (IEEE 802.11a/b/g/n), mesh networking, GNSS, CAN, and Ethernet.

## 1.7 Block Diagram



## 2. Interoperation

### 2.1 Network Interoperability

Supports mesh networking and Wi-Fi access point functionality for seamless device interconnection. The XG2 and other vehicles – mining trucks, mine site office - communicate over the iVolve Wi-Fi Mesh network to exchange and transfer data.

### 2.2 Network Architecture

The iVolve Guidance System, deployment of the XG2 and the Wi-Fi mesh and network architecture are described in Appendix 1.

### 2.3 Connectivity Technologies

The XG2 supports Wi-Fi (IEEE 802.11a/b/g/n) for connecting with other devices.

### 2.4 RF Specifications

Technology	2.4 GHz Wi-Fi (IEEE 802.11b/g/n)	5 GHz Wi-Fi (IEEE 802.11a/n)
Tx Frequency Bands	2412-2462 MHz	5180-5240, 5260-5320, 5500-5700, 5745-5825 MHz
Channel Bandwidth	20/40 MHz	20/40 MHz
Modulation	DSSS/OFDM	OFDM/256QAM, 64QAM, 16QAM, BPSK, QPSK
Max Output Power (EIRP)	25.90 dBm	5180-5240 MHz: 22.61 dBm 5260-5320 MHz: 20.33 dBm 5500-5700 MHz: 20.28 dBm 5745-5825 MHz: 24.22 dBm
Antenna Type	External	
Antenna Gain	3 dBi	

### 3. External Photographs







P/N: 1006146-52



S/N: 1479-12115



This device complies with part 15 of the FCC Rules.  
Operation is subject to the following two conditions:  
(1) This device may not cause harmful interference,  
and (2) this device must accept any interference  
received, including Interference that may cause  
undesired operation.

Model XG2



R 217-220627

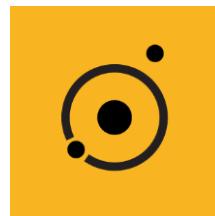
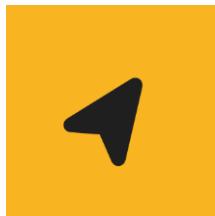
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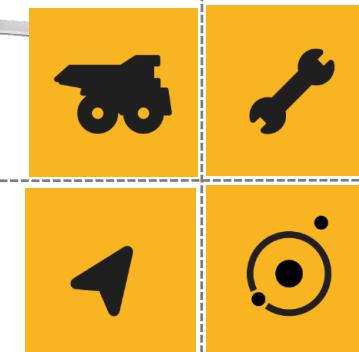
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## Appendix 1

### **XG2 Deployment - Network Architecture**

I VOLVE  
**MINING4D**  
mining made simple.





## PRODUCTION GUIDANCE



## HEALTH SAFETY



## GUIDANCE SYSTEM - OVERVIEW

## **- GUIDANCE – XG2 Hardware EXCAVATOR**

## **- COMMUNICATIONS**

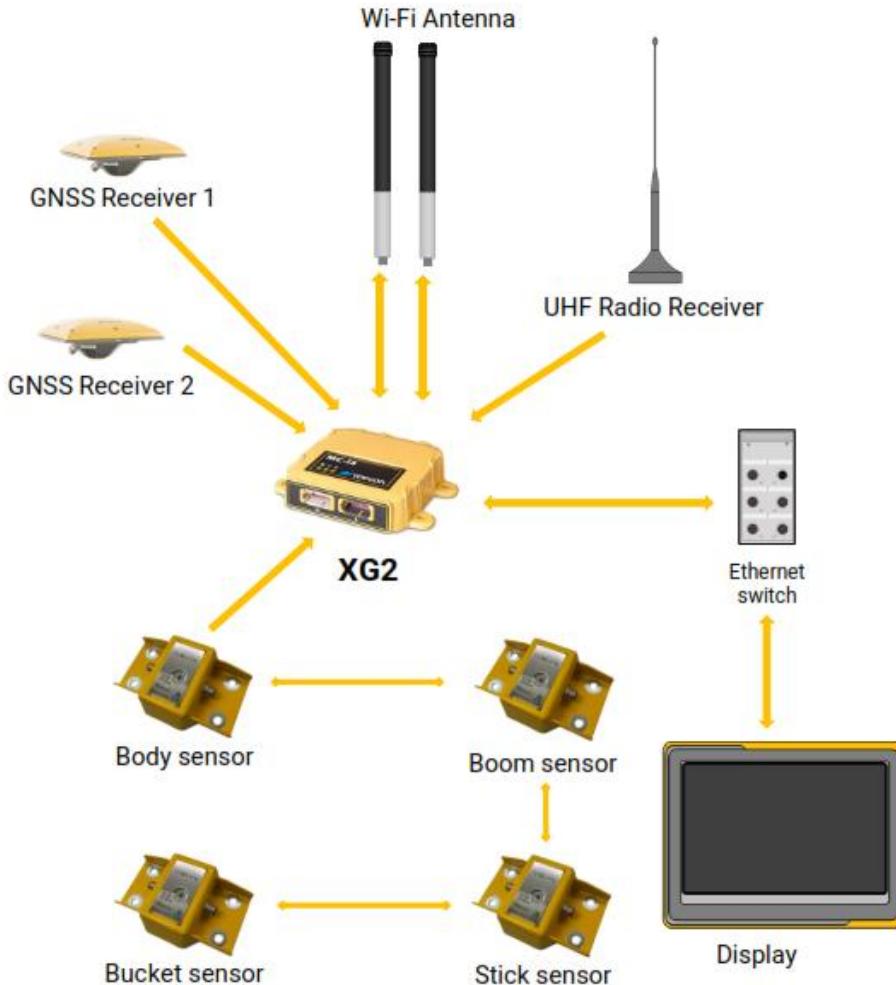
## - Wi-Fi Mesh Network – Client Server

## - Wi-Fi Mesh Network – Client Network Backbone

## - Network Architecture Template – Customer Hosted Servers



# GUIDANCE – XG2 Hardware EXCAVATOR



# COMMUNICATIONS

## Network

Each vehicle system is enabled with **Wi-Fi mesh networking** capability

## Vehicle data exchange

Vehicles pair over **Wi-Fi mesh** during loading and exchange:

- Vehicle IDs
- Target & actual tonnage (& each pass)
- Material
- Destination
- Tray centre of gravity

