

# Technical Manual

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**Equipment:** Industrial Processing Module

**Model:** XG1

**Brand:** Topcon

**Manufacturer:** iVolve Pty Ltd

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97 Boundary Street, West End,  
Queensland 4101, Australia

<https://www.ivolve.com/>

*We hereby confirm that this document is authentic and accurate and has been prepared in accordance with the requirements set forth by MTC. Should you have any questions, please do not hesitate to contact me using the details provided below.*

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## 1. Functionality

### 1.1 Product Description

The XG1 is designed for machine guidance and site-wide mesh networking. It is a ruggedized industrial processing module with multiple peripheral interfaces including Ethernet, RS-232, and CAN.

### 1.2 Product Operation

The XG1 operates as a wireless mesh router and Wi-Fi compliant access point, interfacing with onboard machine systems such as TPMS, VIMS, HMS, and tachometer/hour meters.

### 1.3 Product Functionality

The XG1 is used in the Guidance System to provide mining equipment such as Dozers and Excavators with high accuracy positioning. This positioning data is shared with mining trucks during the loading process for an effective and efficient operation.

### 1.4 Product Features

Features include integrated UHF radio receiver for RTK corrections, network RTK support, dual CAN buses, 10/100 Ethernet, RS-232 serial port, and a high precision GNSS receiver.

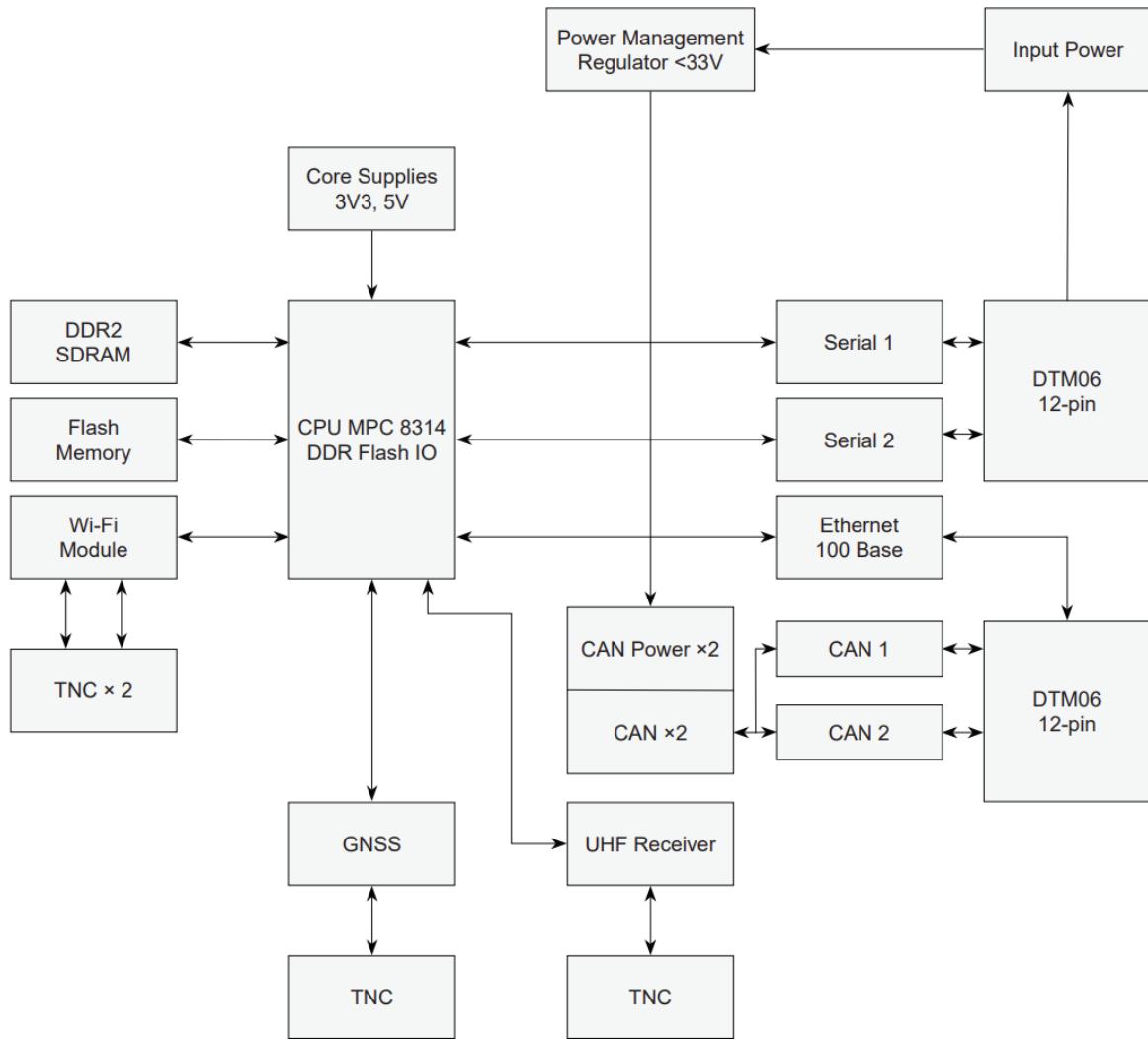
### 1.5 Intended Use

Intended for use in rugged environments to support machine guidance and connectivity across industrial sites.

### 1.6 Supported Technologies

Supports Wi-Fi (IEEE 802.11a/b/g/n), mesh networking, GNSS, UHF radio receiver, RS-232, CAN, and Ethernet.

## 1.7 Block Diagram



## 2. Interoperation

### 2.1 Network Interoperability

Supports mesh networking and Wi-Fi access point functionality for seamless device interconnection. The XG1 and other vehicles – mining trucks, mine site office - communicate over the iVolve Wi-Fi Mesh network to exchange and transfer data.

### 2.2 Network Architecture

The iVolve Guidance System, deployment of the XG1 and the Wi-Fi mesh and network architecture are described in Appendix 1.

### 2.3 Connectivity Technologies

The XG1 supports Wi-Fi (IEEE 802.11a/b/g/n) for connecting with other devices.

### 2.4 RF Specifications

| Technology              | 2.4 GHz Wi-Fi<br>(IEEE 802.11b/g/n) | 5 GHz Wi-Fi<br>(IEEE 802.11a/n)  |
|-------------------------|-------------------------------------|--|
| Tx Frequency Bands      | 2412-2462 MHz                       | 5180-5240, 5260-5320, 5500-5700, 5745-5825 MHz   |
| Channel Bandwidth       | 20/40 MHz                           | 20/40 MHz  |
| Modulation              | DSSS/OFDM                           | OFDM/256QAM, 64QAM, 16QAM, BPSK, QPSK  |
| Max Output Power (EIRP) | 25.90 dBm                           | 5180-5240 MHz: 22.61 dBm<br>5260-5320 MHz: 20.33 dBm<br>5500-5700 MHz: 20.28 dBm<br>5745-5825 MHz: 24.22 dBm |
| Antenna Type            | External                            |  |
| Antenna Gain            | 3 dBi                               |  |

### 3. External Photographs







P/N: 1006146-56



S/N: 1486-12726



 **TOPCON**



■ 217-220627 ■ D226062727



**UK  
CA**



7400 National Drive • Livermore, CA • 94550 **Made in USA**

Model XG1

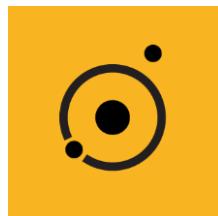
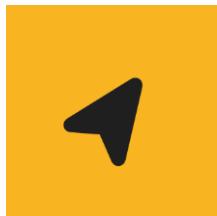
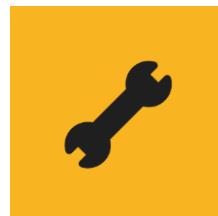
This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.



## Appendix 1

### **XG1 Deployment - Network Architecture**

I VOLVE  
**MINING4D**  
mining made simple.





## PRODUCTION GUIDANCE



## HEALTH SAFETY

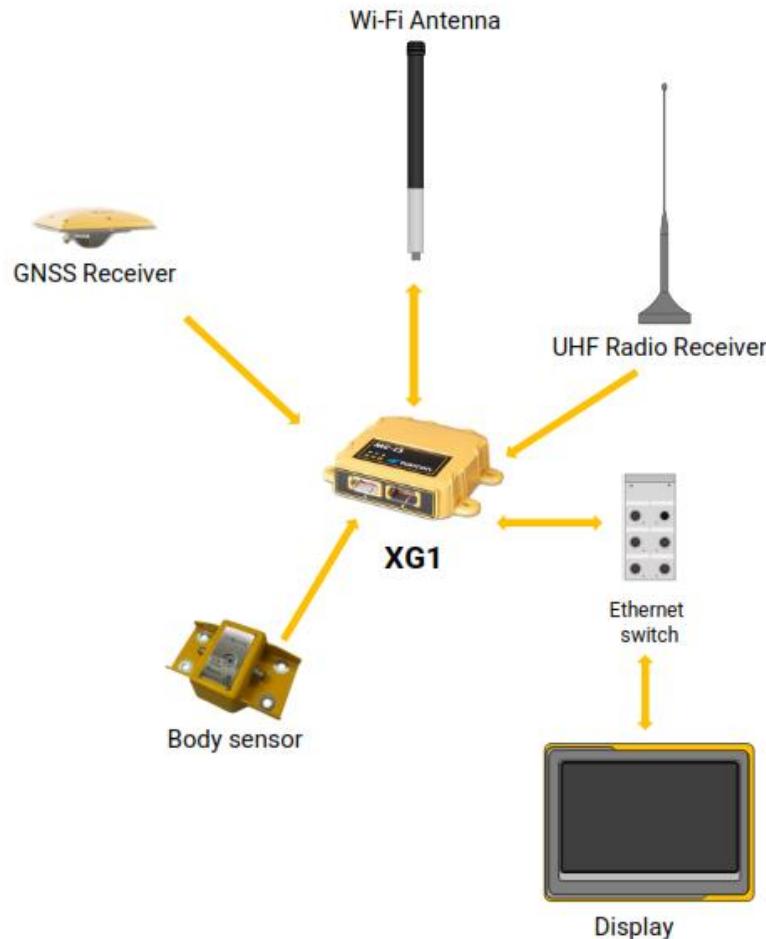


## GUIDANCE SYSTEM - OVERVIEW

- GUIDANCE – XG1 Hardware DOZER
- COMMUNICATIONS
- Wi-Fi Mesh Network – Client Server
- Wi-Fi Mesh Network – Client Network Backbone
- Network Architecture Template – Customer Hosted Servers



# GUIDANCE – XG1 Hardware DOZER



# COMMUNICATIONS

## Network

Each vehicle system is enabled with **Wi-Fi mesh networking** capability

## Vehicle data exchange

Vehicles pair over **Wi-Fi mesh** during loading and exchange:

- Vehicle IDs
- Target & actual tonnage (& each pass)
- Material
- Destination
- Tray centre of gravity



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